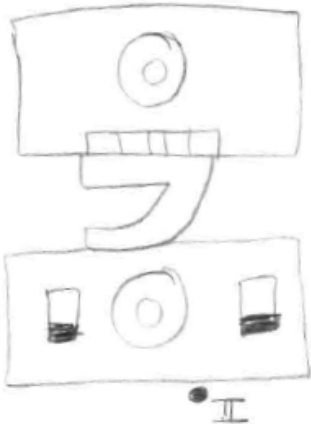
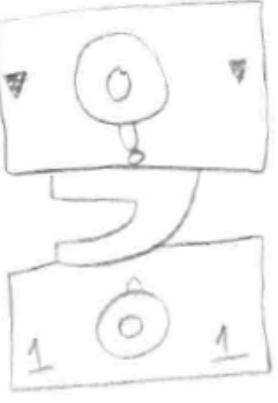
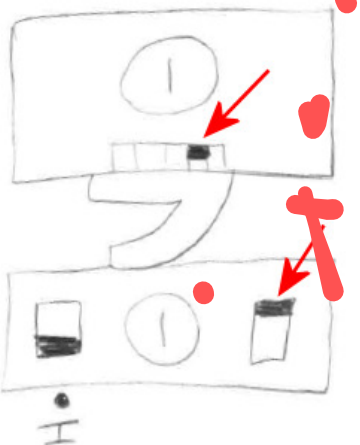
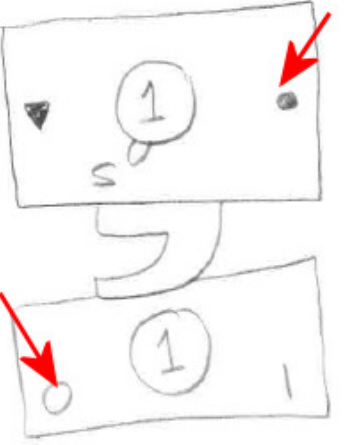
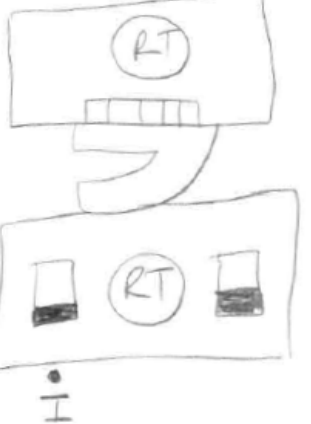
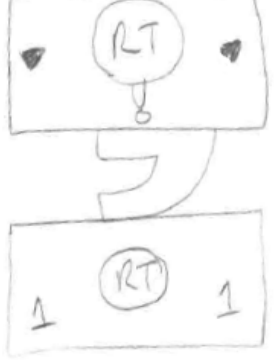


## HOW TO CAST ON IN RIB, CHEAT SHEET

	BROTHER/KNITKING	KNITMASTER/SILVER
<p>1. Arrange needles for your desired rib (eg 1x1 rib). Set both carriages to tightest tension. Knit 1 row (sometimes called the zigzag row). Hang the cast on comb and weights, ensuring they are symmetrical.</p> <p><i>NB if needles are not arranged alternately, ie MMRRMMRR for 2x2 rib, rack the ribber 1.5 positions to get MRMRMR, adding extra needle(s) at one end as necessary.</i></p>	 <p>Main carriage set to NL (plain knitting), swing lever to II</p>	 <p>Main carriage set to 0 (plain knitting)</p>
<p>2. Set carriages for circular knitting and knit 1-5 circular rows.</p> <p>Red arrows indicate the switches that must be changed. They are diagonally opposite to each other – so you could choose the opposite side if you wanted. These are shown as described in the ribber manuals, so the Brother knits clockwise and the Knitmaster knits anticlockwise.</p> <p><i>NB if you had to rack before the zigzag row as above, after completing the circular rows, rack back 1.5 positions and transfer any extra stitch(es) back so as to maintain the required number of needles.</i></p>	 <p>Set main carriage to SLIP/PART left, set ribber carriage to SLIP/PART right as shown. Set swing lever to I</p>	 <p>Set main carriage to SLIP and right set lever to ●, set ribber carriage to SLIP (left set lever to 0)</p>
<p>3. Set carriages for plain knitting and change tension to Rib Tension (RT) which is usually 2 numbers lower than Main Tension (MT) to be used for the main part of the knitting.</p> <p>Knit 1 row to close and complete the cast on. Set the row counter (RC) to 000 and continue in rib.</p>	 <p>As step 1 but swing lever remains at I and using rib tension</p>	 <p>As step 1 but using rib tension</p>